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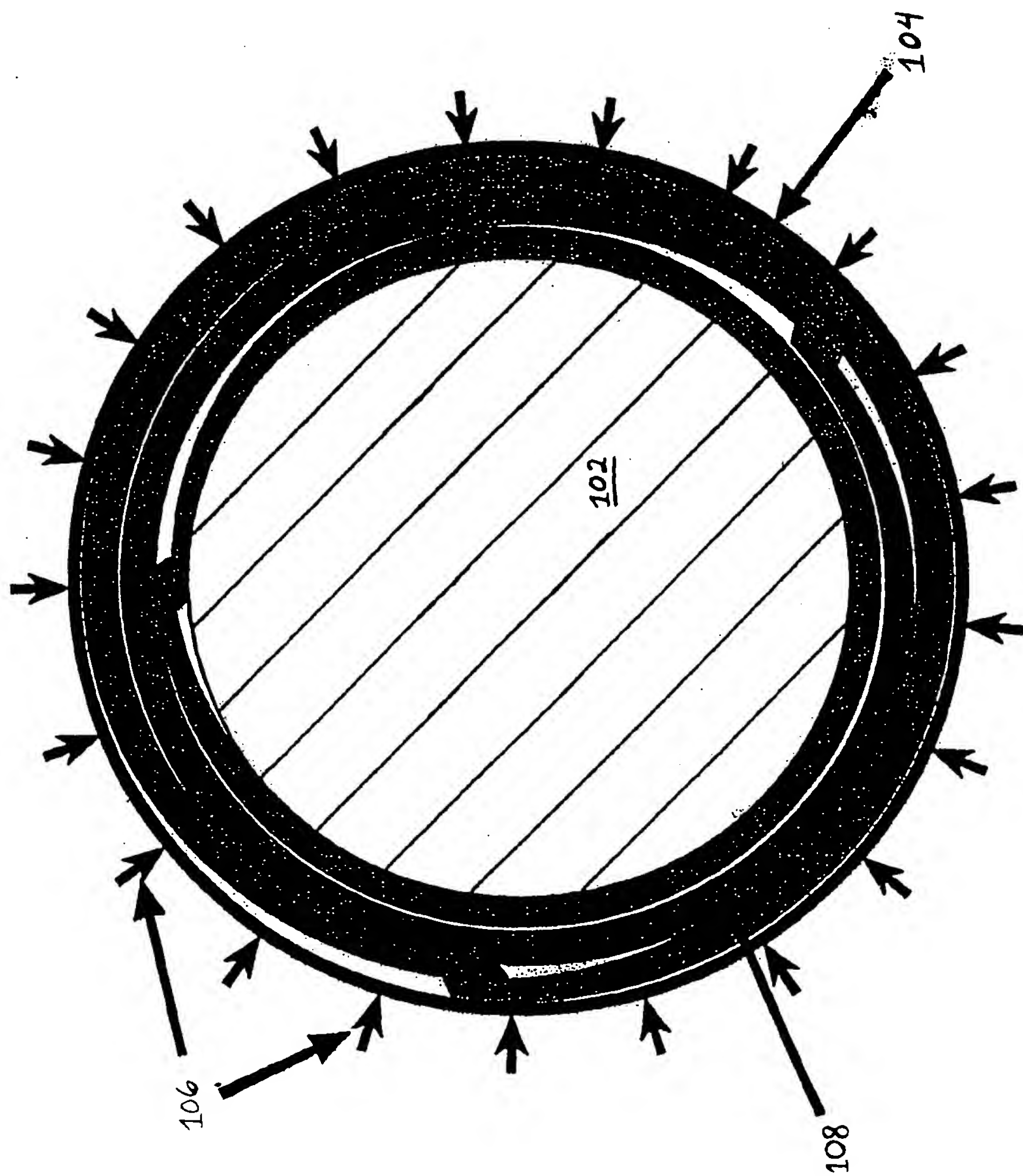
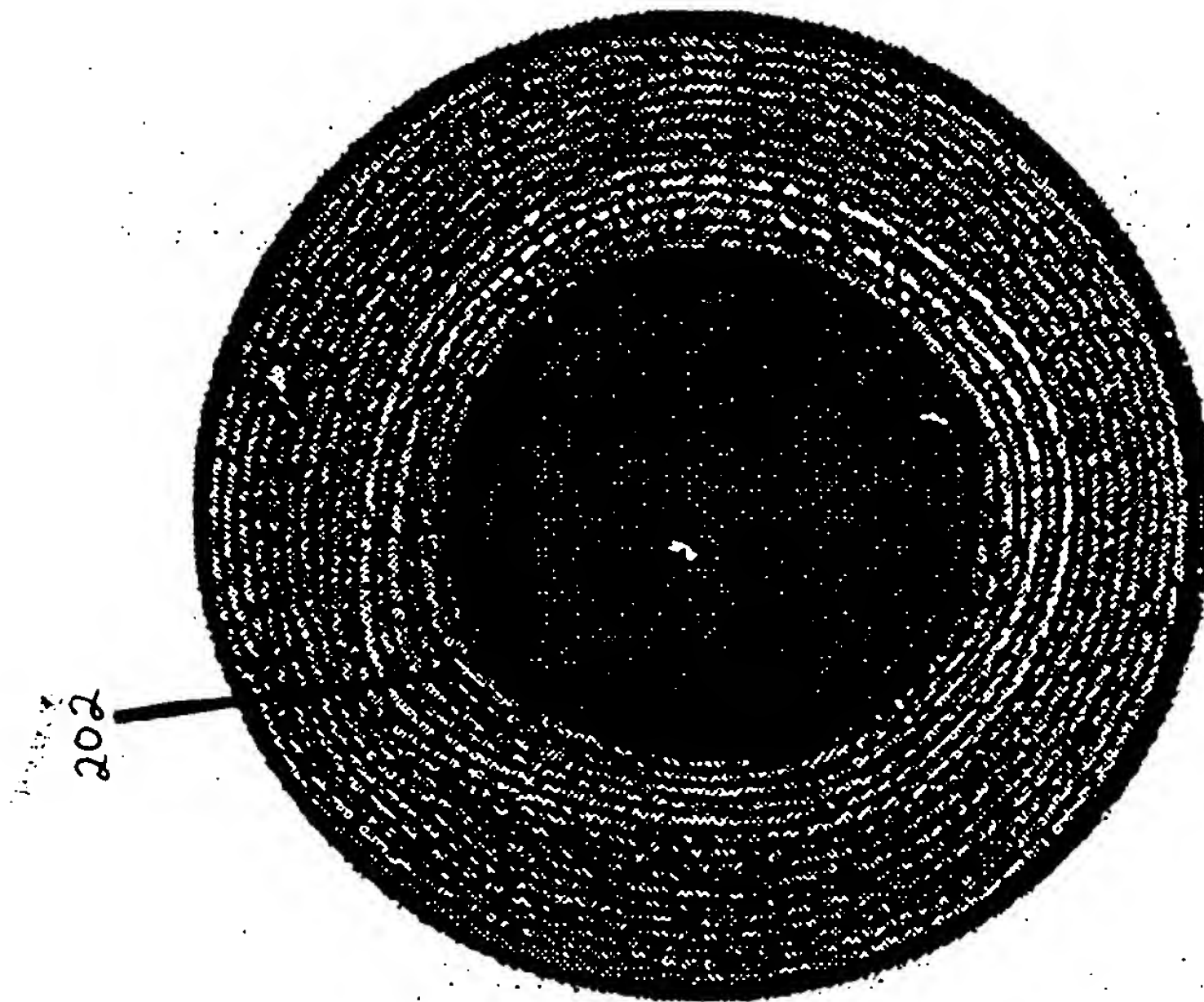
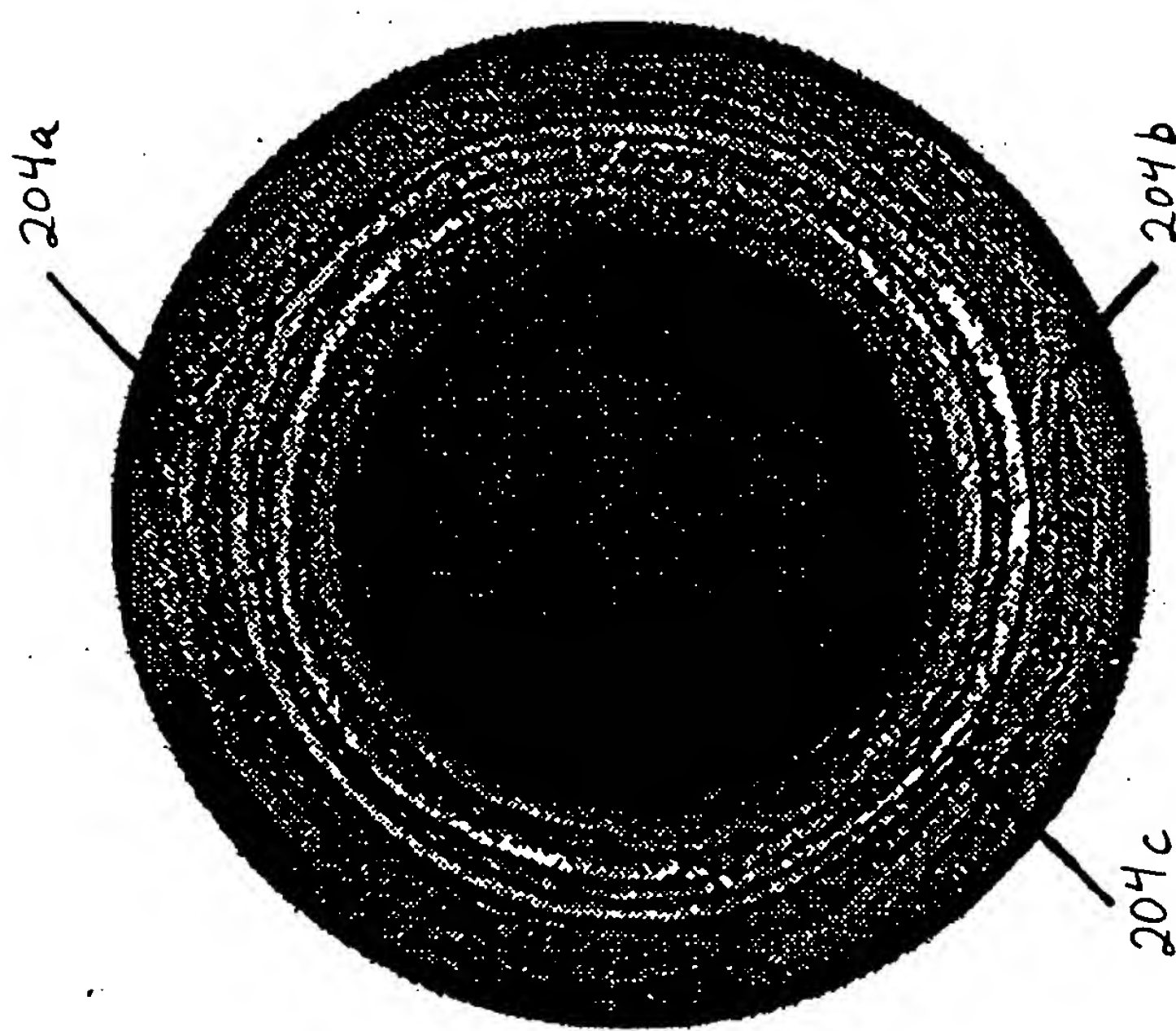


FIG. 1



Flag Wrapped Shaft

FIG. 2a



Filament Wound Shaft

FIG. 2b

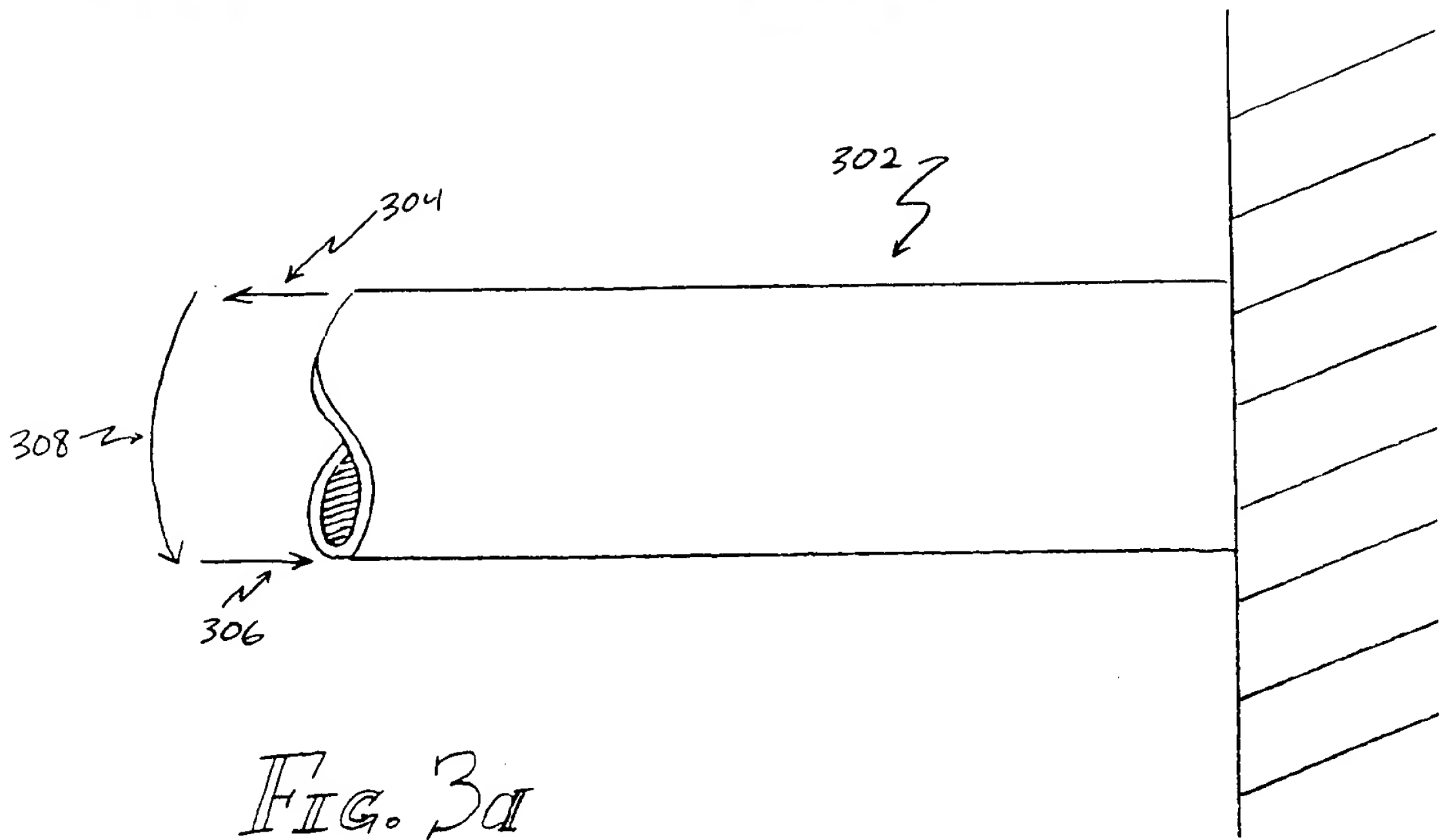


FIG. 3a

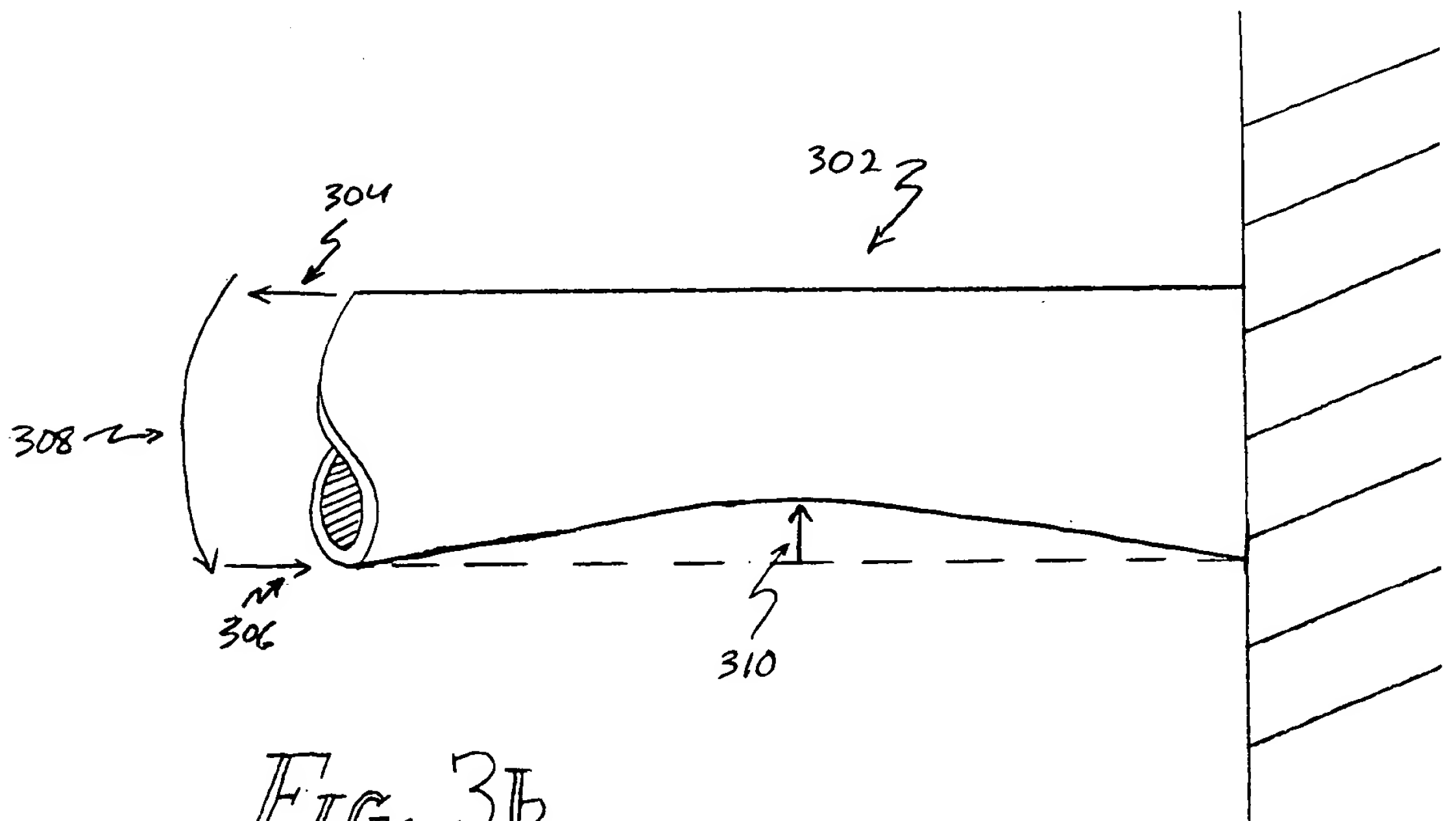


FIG. 3b

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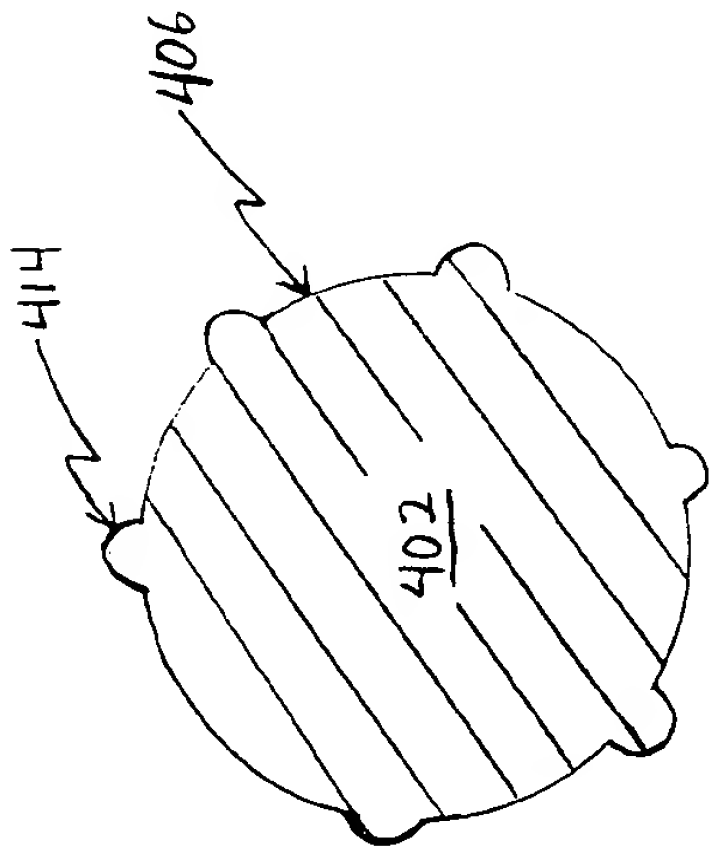


Fig. 4a

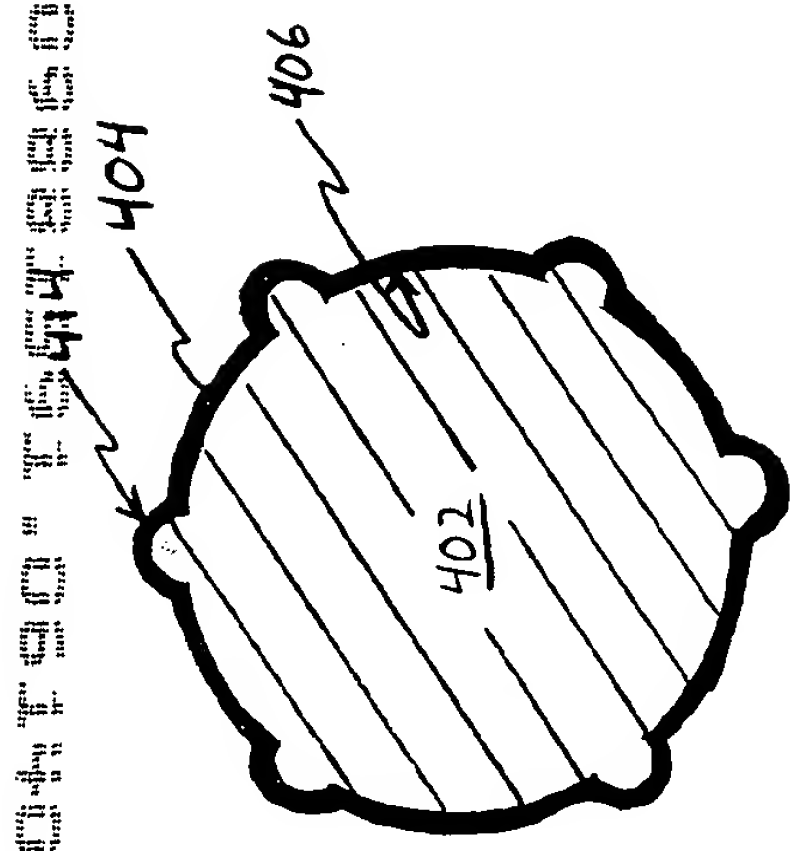


Fig. 4b

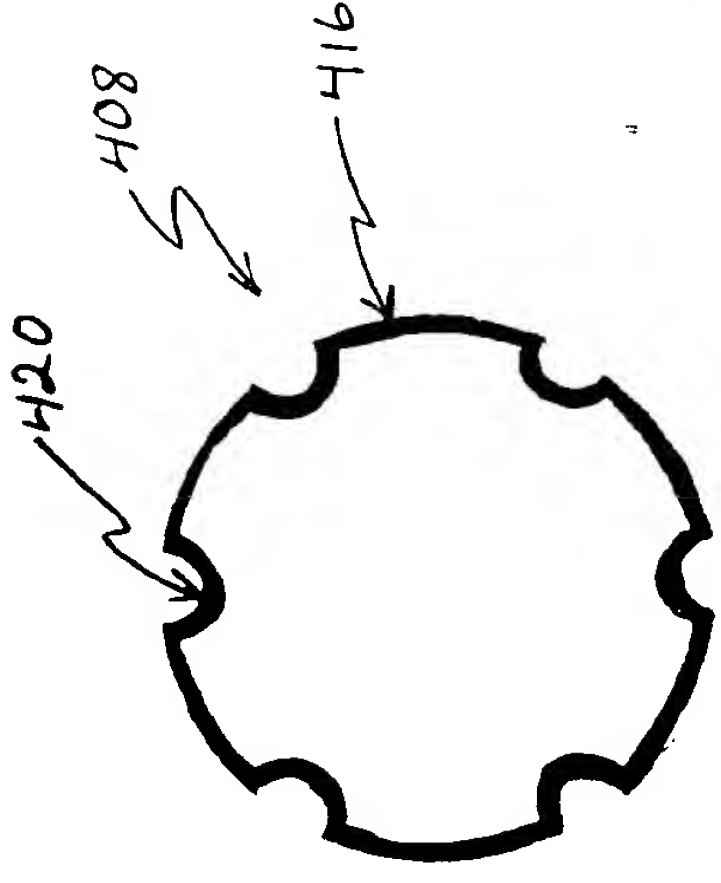


Fig. 4c

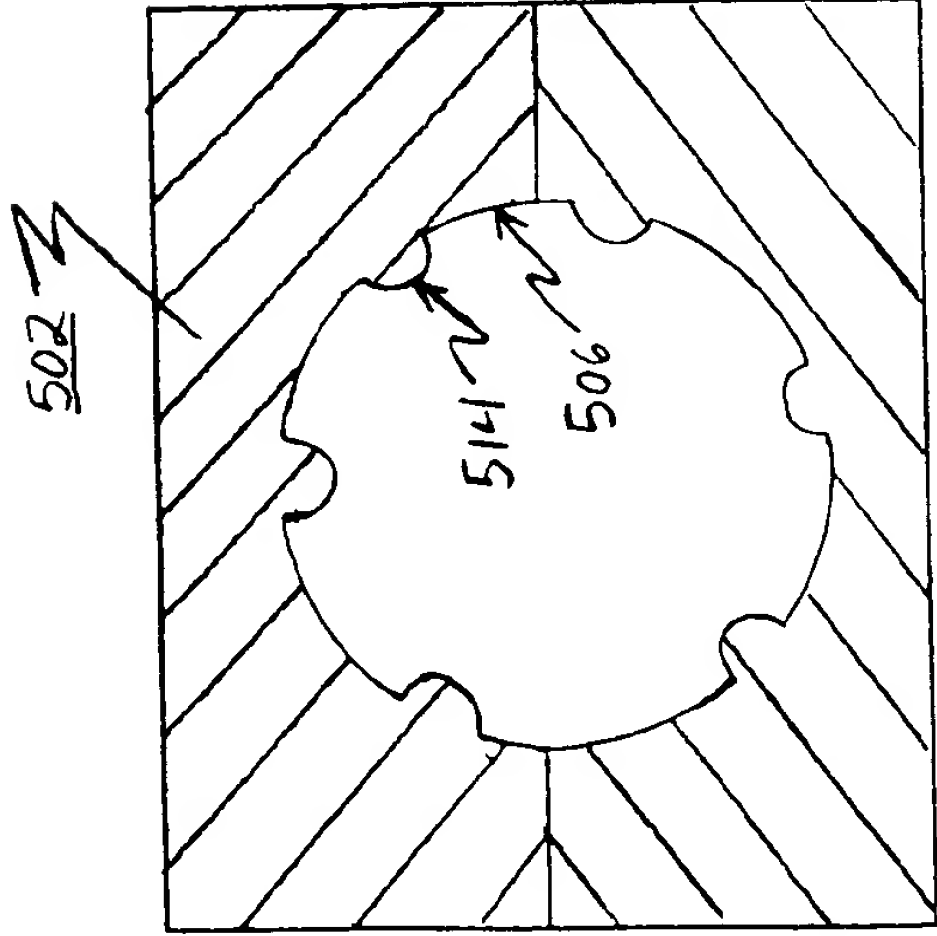


Fig. 5a

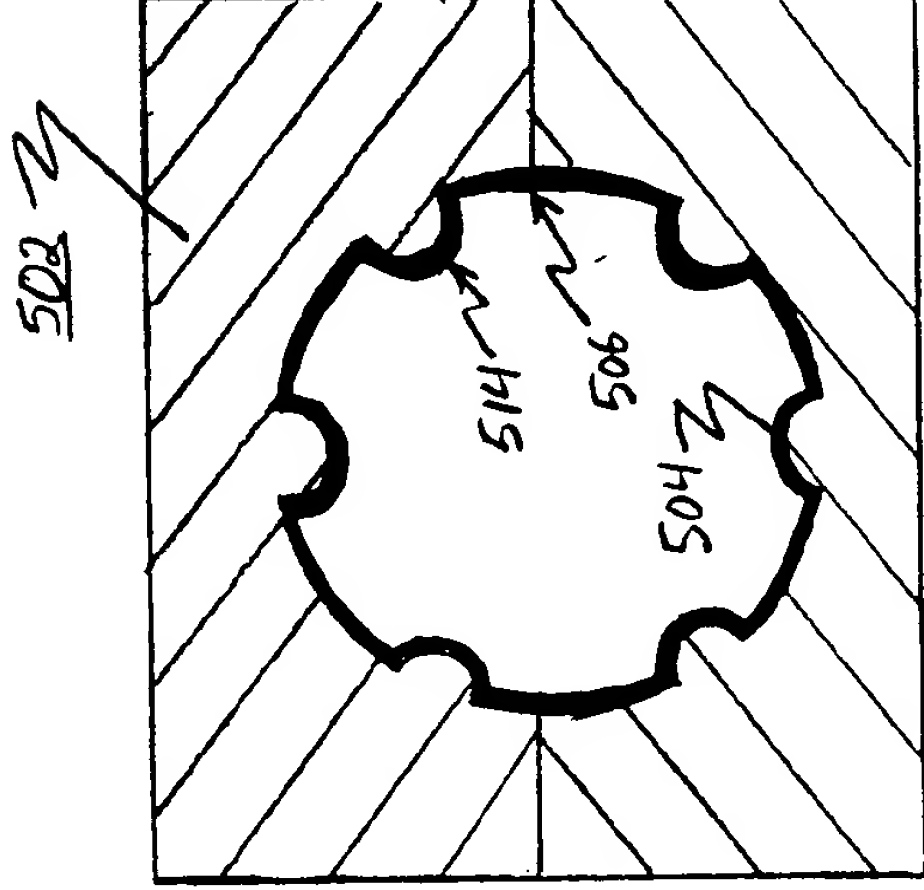


Fig. 5b

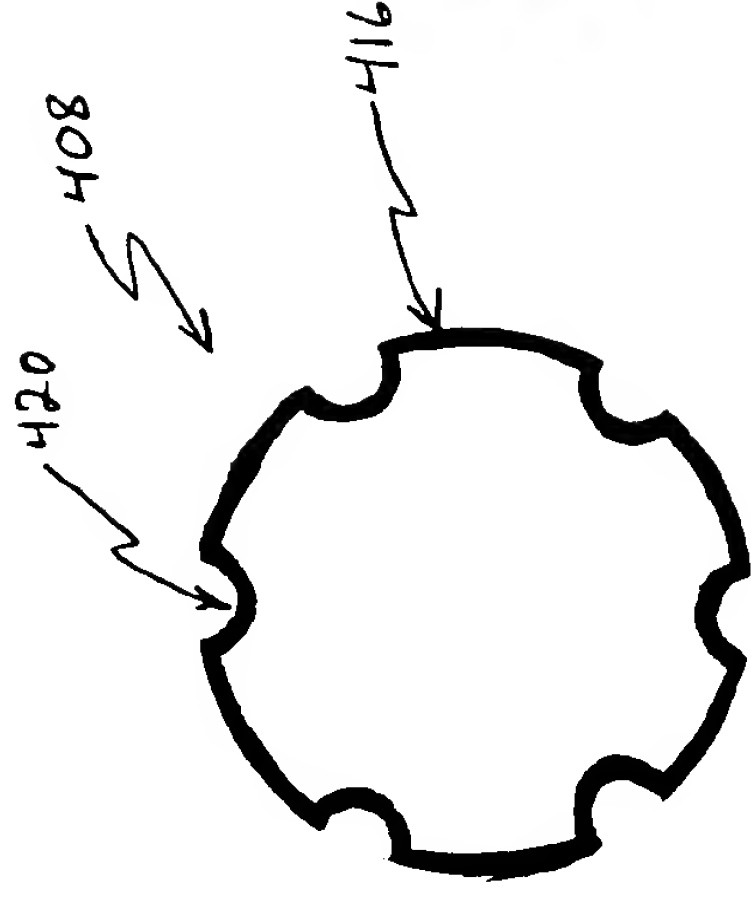


Fig. 5c

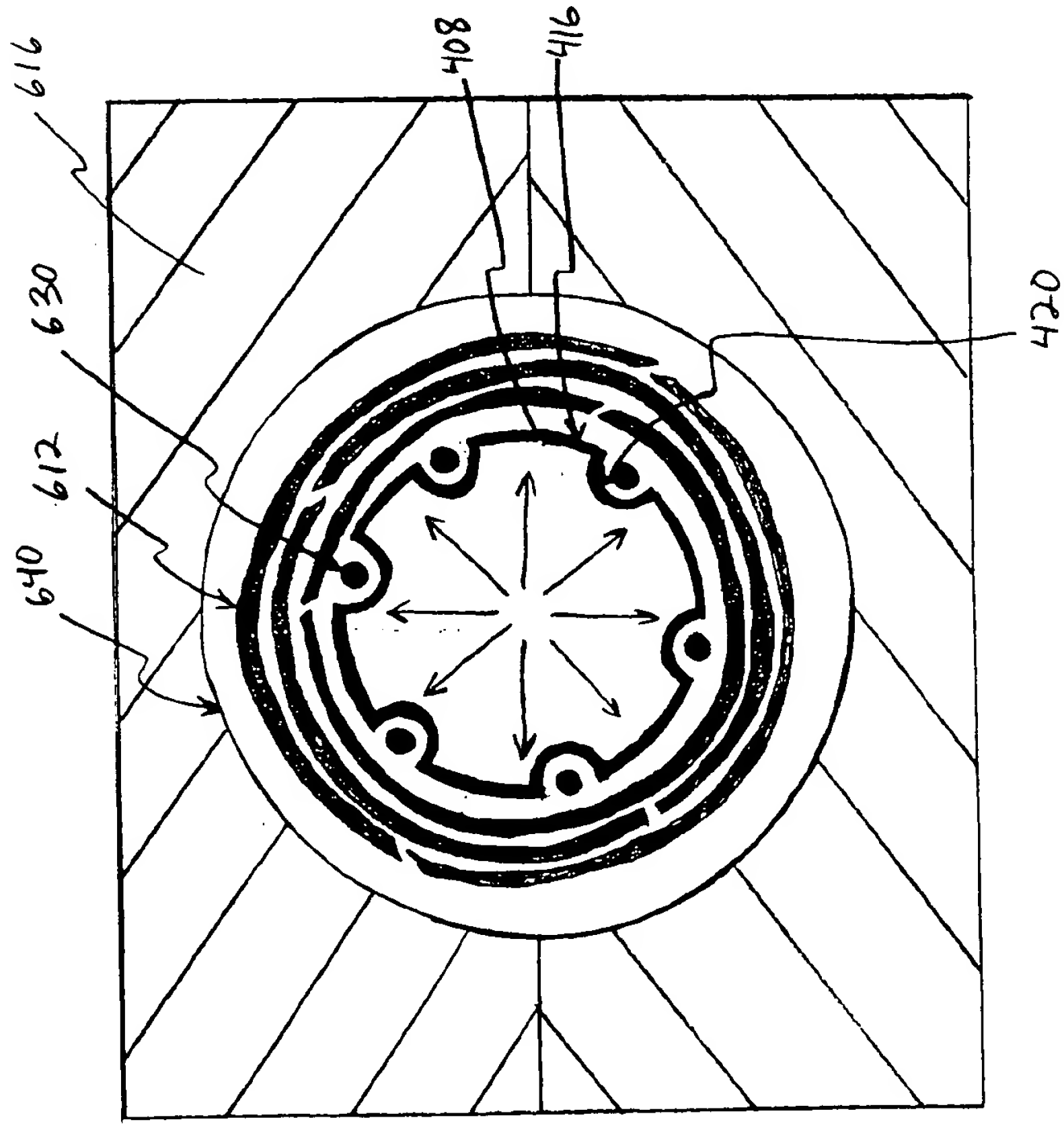


FIG. 6A

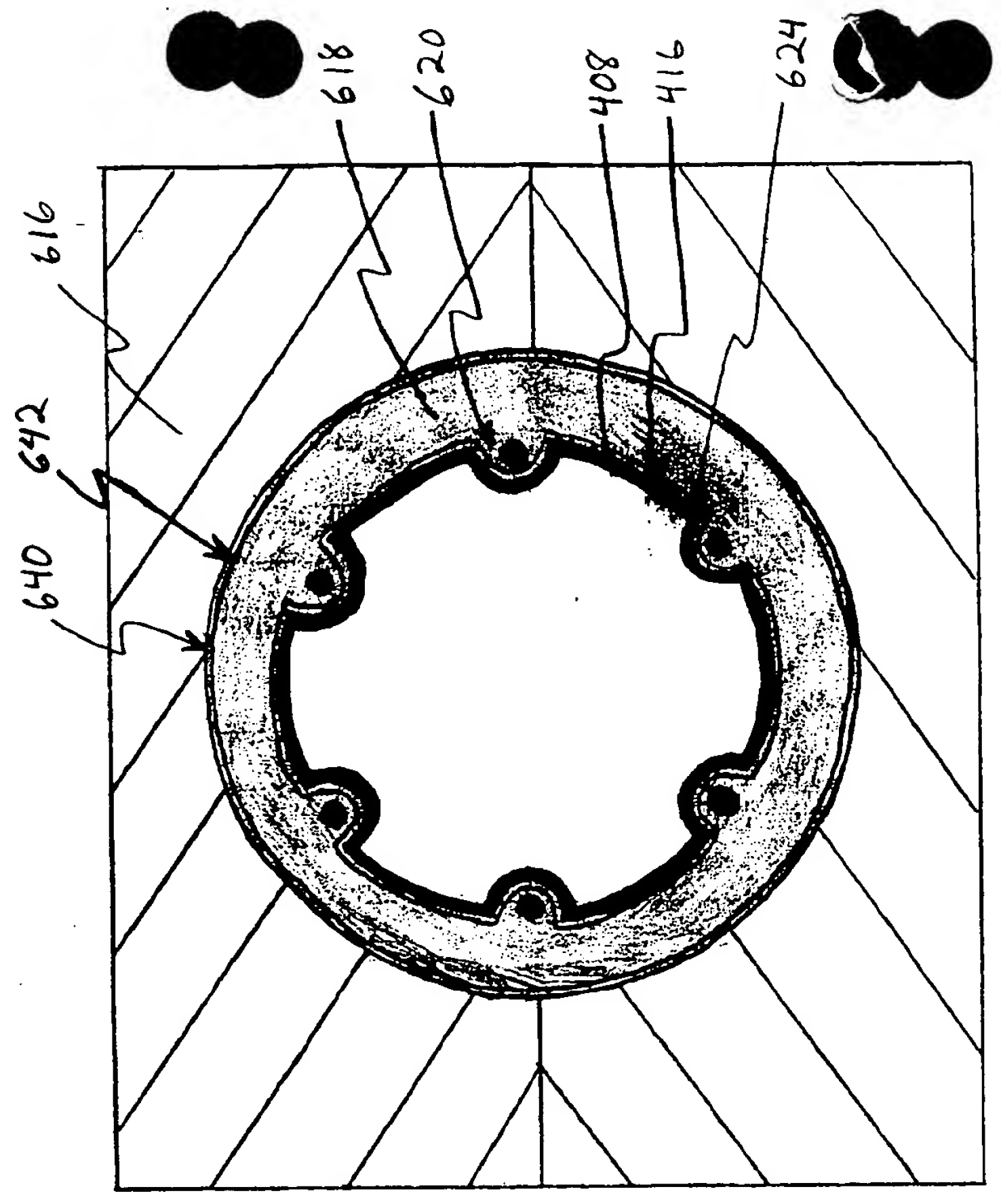


FIG. 6B

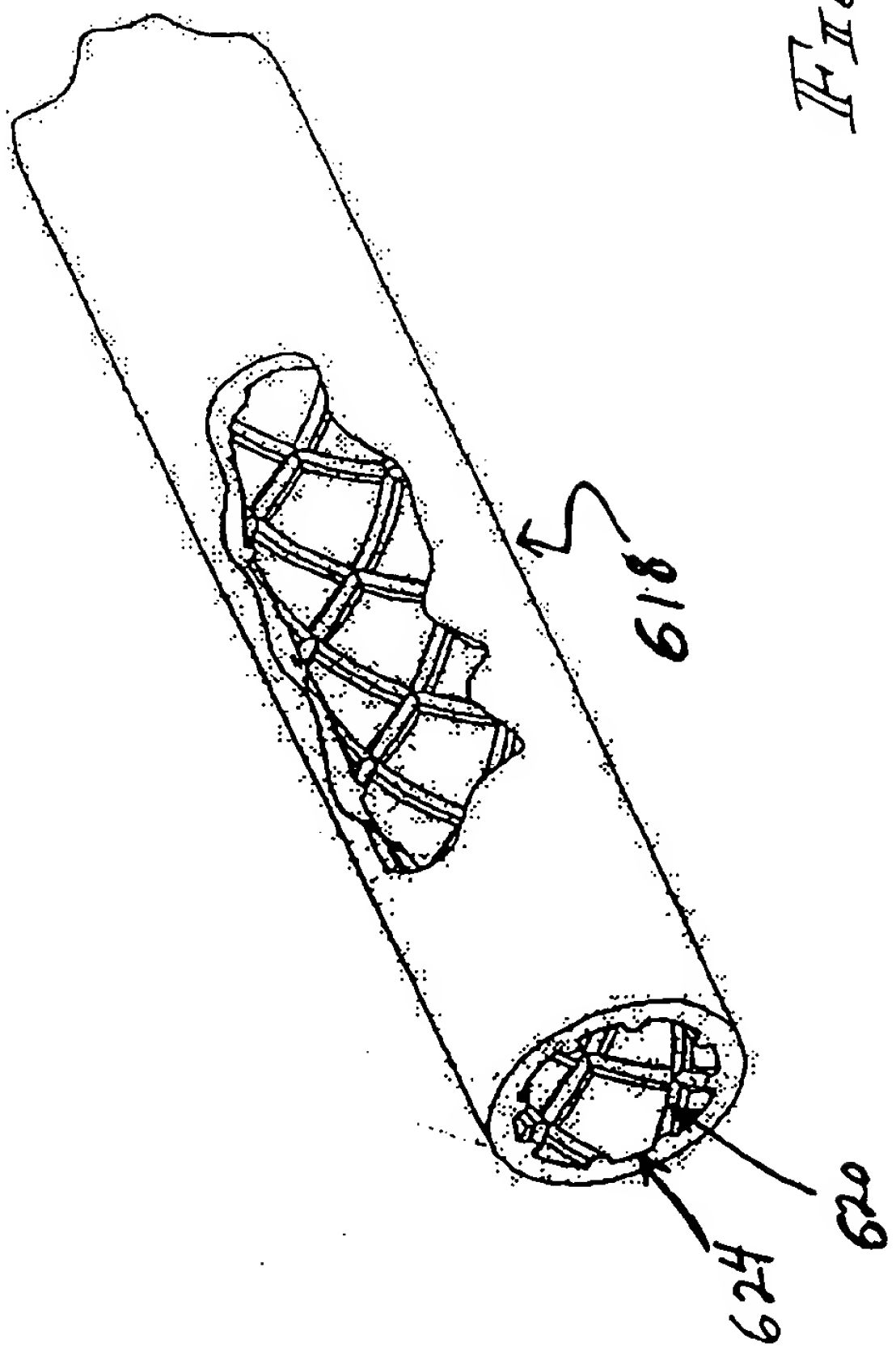
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Fig. 7

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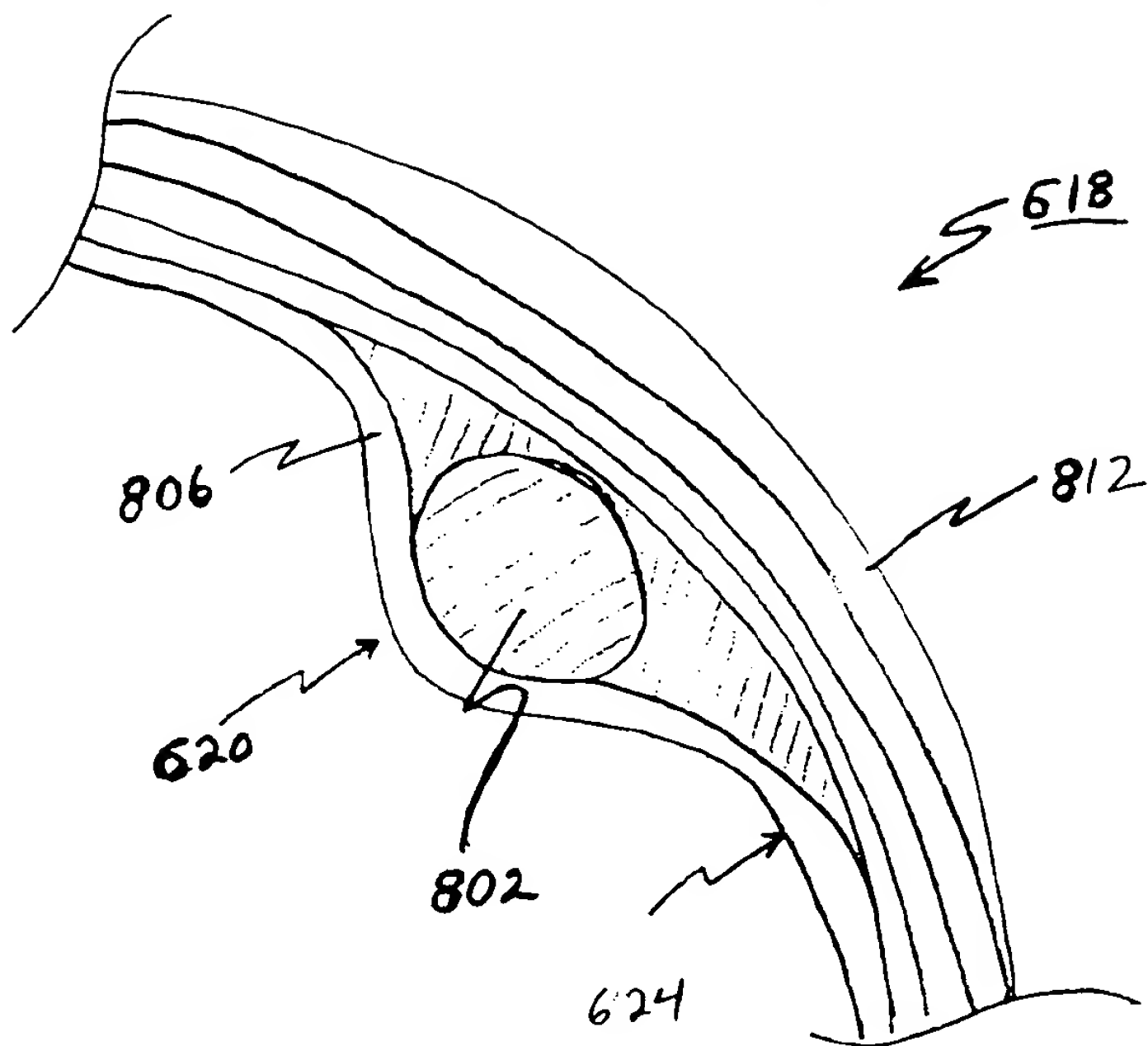


FIG. 8a

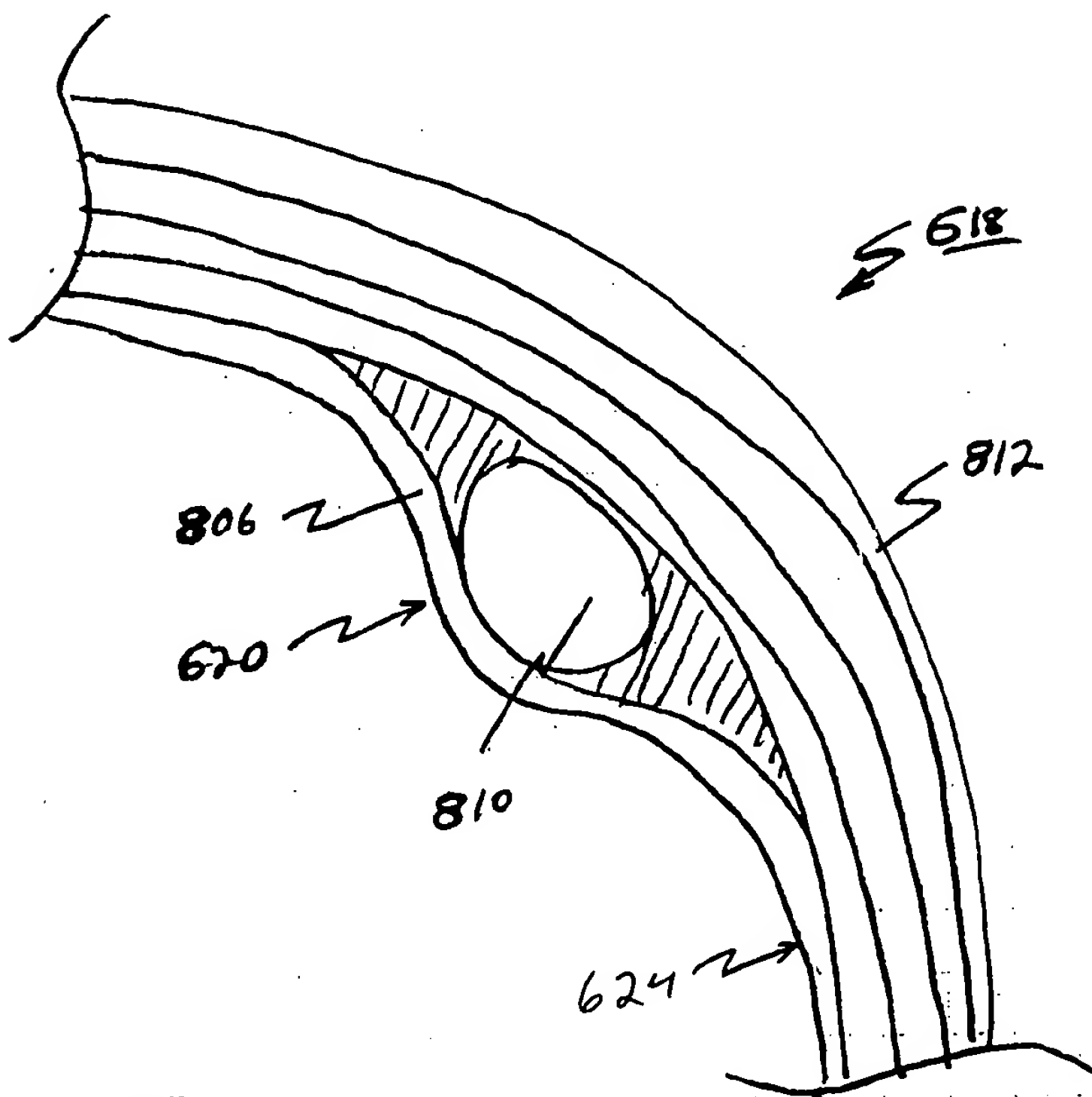


FIG. 8b